



**Section 1. Identification**

**GHS product identifier** Vanishing Oil  
**Product use** Metal working fluid  
**Synonyms** Vanishing Oil 25, Odorless Vanishing Oil

**Supplier's details** Varouh Oil, Inc.

**Emergency telephone number** CHEMTREC Emergency: (800) 424-9300

**Section 2. Hazards identification**

**OSHA/HCS status** This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of substance or mixture** the FLAMMABLE LIQUIDS - Category 3  
 ACUTE TOXICITY: INHALATION - Category 4  
 SKIN CORROSION/IRRITATION - Category 2  
 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B  
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Narcotic effects] Category 3  
 ASPIRATION HAZARD - Category 1

**GHS label elements**

**Hazard pictograms**



Danger  
 Flammable liquid and vapor.  
 Harmful if inhaled.  
 Causes skin and eye irritation.  
 May be fatal if swallowed and enters airways. May cause drowsiness and dizziness.

**Signal word Hazard statements**

**Precautionary**

**statements Prevention** all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling.

**Response**

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.

**Storage**

Store locked up. Store in a well-ventilated place. Keep cool.

**Disposal**

Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified**

None known.

### Section 3. Composition/information on ingredients

COMPONENTS	CAS NUMBER	AMOUNT
Mineral Spirits	64742-65-0	90-100%weight
Highly refined mineral oil	Mixture	1 - 5 %weight

**Description of necessary first aid measures****Eye contact**

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eye lids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

**Inhalation**

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Skin contact**

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion**

Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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### Section 4. First aid measures

**Most important symptoms/effects, acute Potential****acute health effects****Eye contact**

Causes serious eye irritation.

**Inhalation**

Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness.

**Skin contact**

Causes skin irritation.

**Ingestion**

Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach. **Over-**

## exposure signs/symptoms

### Eye contact

Adverse symptoms may include the following: pain or irritation watering redness  
Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue.

### Inhalation

dizziness/vertigo  
unconsciousness

### Skin contact

Adverse symptoms may include the following: irritation redness  
Adverse symptoms may include the following: nausea or vomiting

### Ingestion

## Indication of immediate medical attention and special treatment needed, if necessary

### Notes to physician

If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.

### Specific treatments

Treat symptomatically and supportively.

### Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

## See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Specific hazards arising from the chemical

Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.

Runoff to sewer may create fire or explosion hazard.

## Extinguishing media

### Suitable extinguishing media

: Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

### Unsuitable extinguishing media

: Do not use water jet.

**Hazardous thermal products** : Decomposition products may include the following materials: **decomposition**  
carbon dioxide carbon monoxide

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**Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if **for fire-fighters** there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing **equipment for fire-fighters** apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide

adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

**Environmental precautions** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### **Methods and materials for containment and cleaning up**

**Small spill** Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## **Section 7. Handling and storage**

**Protective measures** Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Non equilibrium conditions may increase the fire hazard associated with this product. Always bond receiving containers to the fill pipe before and during loading. Always confirm that receiving container is properly grounded. Bonding and grounding alone may be inadequate to eliminate fire and explosion hazards. Carefully review operations that may increase the risks such as tank and container filling, tank cleaning, sampling, gauging, loading, filtering, mixing, agitation, etc. In addition to bonding and grounding, efforts to mitigate the hazards may include, but are not limited to, ventilation, inserting and/or reduction of transfer velocities. Do not fill any portable container in or on a vehicle.

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**Advice on general Occupational hygiene** Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Bulk Storage Conditions: Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

## Section 8. Exposure controls/personal protection

### Occupational exposure limits

Ingredient name	Exposure limits
C9-C15Cycloalkanes	<b>ACGIH TLV (United States).</b> TWA: 400 ppm 8 hours. Form: Methylcyclohexane

Mineral Spirits 66/3

#### **ACGIH TLV (United States)**

212 ppm (1200 mg/m<sup>3</sup>) 8 hour(s) Notes: The TLV for the hydrocarbon solvent is based on the procedure described in Appendix H ("Reciprocal Calculations Method for Certain Refined Hydrocarbon Solvent Vapors") of the ACGIH TLVs® and BEIs® guidelines. The GGVMixture (ACGIH TLV) is based on Column B (McKee et al., 2005) of Table 1 ("Group Guidance Values") of Appendix H.

#### **Appropriate engineering controls**

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### **Environmental exposure controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

#### **Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### **Eye/face protection**

Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. Chemical splash goggles. If inhalation hazards exist, a full-face respirator needed. **Product Name: VANISHING OILS**

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#### **Hand protection**

Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

#### **Body protection Other**

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### **skin protection**

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### **Respiratory protection**

Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

Physical state	Liquid.
Color	Colorless.
Odor	Characteristic hydrocarbon solvent odor. Not available.
pH	
Melting point	-58°C (-72.4T)
Boiling point/boiling range	158to194°C(316.4to381.2°F)
Flash point	Closed cup: 42°C (107.6T) [Tagliabue.]
Evaporation rate	<1 (butyl acetate = 1)
Lower and upper explosive (flammable) limits	Lower: 0.6% Upper: 5.5%
Vapor pressure	0.03 to 0.06 kPa (0.225 to 0.45 mm Hg) [room temperature]
Vapor density	4.5 [Air = 1]
Relative density	0.78
Density lbs/gal	Estimated 6.5 lbs/gal
Gravity, °API	Estimated 50 @ 60 F
Solubility	Very slightly soluble in the following materials: cold water.
Solubility in water	1.5 g/l
Auto-ignition temperature	236°C (456.8°F)
Conductivity	<5 picosiemens/meter (unadditized)

## Section 10. Stability and reactivity

Reactivity	Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.

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**Incompatible materials**      Reactive or incompatible with the following materials:  
oxidizing materials

**Hazardous decomposition products**      Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Acute toxicity Conclusion/Summary

**C9-C15 Alkanes:** In animal studies utilizing mineral spirits containing up to 22% aromatics indicated that the acute central nervous system effects are reversible. Based on existing animal studies, the potential for persistent effects is not clear.

### Irritation/Corrosion

**Skin**

**C9-C15 Alkanes:** Primary dermal irritation studies (four hour exposure) in rabbits utilizing mineral spirits containing less than 2% aromatics resulted in slight to moderate skin irritation. In humans, mineral spirits have produced slight to moderate skin irritation particularly with evaporation from the skin is prevented. No additional information.

**Eyes****Respiratory**

**C9-C15 Alkanes:** Animal studies have demonstrated that mineral spirits produced mild respiratory tract irritation at elevated concentrations. Also, sensory respiratory tract irritation was evident by reduced breathing rates in the test animals in certain studies.

**Sensitization****Skin**

**C9-C15 Alkanes:** In animal studies utilizing mineral spirits containing up to 18%, aromatics skin sensitization is not evident. No additional information.

**Respiratory****Mutagenicity****Conclusion/Summary**

**C9-C15 Alkanes:** In vivo and in vitro studies on mineral spirits containing up to 22 % aromatics indicate that these products are not genotoxic.

**Carcinogenicity****Conclusion/Summary**

**C9-C15 Alkanes:** The National Toxicology Program (NTP) conducted two-year carcinogenicity studies in rats and mice with Stoddard Solvent IIC (less than 2% aromatics). The studies indicated that there was some evidence of carcinogenic activity in male rats (adrenal medulla neoplasms and renal tubule adenoma) but no evidence of carcinogenic activity in female rats. Further, there was equivocal evidence of carcinogenic activity in female mice (hepatocellular adenoma) but no evidence of carcinogenic activity in male mice. A low carcinogenic potential is suggested by a lack of genotoxic potential identified in in vivo and in vitro genetic toxicity tests (with and without metabolic activation).

**Reproductive toxicity****Conclusion/Summary**

**C9-C15 Alkanes:** There were no treatment-related effects on pregnancy rate, mortality or gross post mortem observations in animal studies utilizing mineral spirits containing less than 2% aromatics.

**Teratogenicity**

**Conclusion/Summary** **C9-C15 Alkanes:** There were no treatment-related effects on pregnancy rate, mortality or gross post mortem observations in animal studies utilizing mineral spirits containing less than 2% aromatics. **Specific target organ toxicity (single exposure)**

Name	Category	Route of	Target organs
C9-C15 Cycloalkanes C9C15	Category 3	Not applicable.	Narcotic effects
Alkanes	Category 3	Not applicable.	Narcotic effects

**Specific target organ toxicity (repeated exposure)**

Not available.

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Name	Result
C9-C15 Cycloalkanes C9C15	ASPIRATION HAZARD - Category 1
Alkanes	ASPIRATION HAZARD - Category 1

**Information on the likely of exposure**

Routes of entry anticipated: Oral, Dermal, and Inhalation. **routes**

**Potential acute health effects****Eye contact**

Causes serious eye irritation.

**Inhalation**

Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. Causes skin irritation.

**Skin contact**

Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

**Ingestion**

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	Adverse symptoms may include the following: pain or irritation watering redness
<b>Inhalation</b>	Adverse symptoms may include the following: nausea or vomiting, headache, drowsiness/fatigue dizziness/vertigo, unconsciousness
<b>Skin contact</b>	Adverse symptoms may include the following: Irritation redness
<b>Ingestion</b>	Adverse symptoms may include the following: nausea or vomiting

### Potential chronic health effects

**General** No known significant effects or critical hazards. **Carcinogenicity**  
No known significant effects or critical hazards. **Mutagenicity** No known  
significant effects or critical hazards. **Teratogenicity** No known significant  
effects or critical hazards. **Developmental effects** No known significant effects or  
critical hazards. **Fertility effects** No known significant effects or critical hazards.

## **Section 12. Ecological information**

### Toxicity

**Conclusion/Summary** Not available.

### Persistence and degradability

**Conclusion/Summary** Not available.

**Bioaccumulative potential** Not available.

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### Mobility in soil

**Soil/water partition** Not available.

**Other adverse effects** No known significant effects or critical hazards.

## **Section 13. Disposal considerations**

### **Disposal methods**

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## **Section 14. Transport information**



	DOT Classification	IMDG	IATA
UN number	UN1268	UN1268	UN1268
UN proper shipping name	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent), 3, PG III	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent), 3, PG III	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent), 3, PG III
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Additional information	Remarks		
	Not a DOT "Marine Pollutant" per 49CFR 171.8.		

**Special precautions for user** **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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## Section 15. Regulatory information

U.S. Federal regulations TSCA 12(b) one-time export: Nonane, all isomers

United States inventory (TSCA 8b): All components are listed or exempted. Clean Water Act (CWA) 307: Toluene; Ethylbenzene; Naphthalene; Benzene Clean Water

Act (CWA) 311: Toluene; Ethylbenzene; Naphthalene; Benzene This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802. **Composition/information on ingredients**

SARA 304 RQ : Not applicable.

### SARA 311/312

Classification : Fire hazard  
Immediate (acute) health hazard

### Composition/information on ingredients

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
C9-C15 Cycloalkanes	Yes.	No.	No. Yes. No.	Yes.	No.
C9-C15 Alkanes			No.	Yes.	No.

### State regulations

Massachusetts The following components are listed: NONANE New York  
None of the components are listed.

New Jersey The following components are listed: NONANE

Pennsylvania The following components are listed: NONANE

### California Prop. 65

**WARNING:** This product contains less than 0.1% of a chemical known to the State of California to cause cancer.

**WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	/o	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Toluene	<0.01	No.	Yes.	No.	7000 ug/day (ingestion)
Cumene	<0.001	Yes.	No.	No.	No.
Benzene	<0.0001	Yes.	<b>Yes.</b>	6.4 ug/day (ingestion) 13 ug/day (inhalation)	24 ug/day (ingestion) 49 ug/day (inhalation)
Ethylbenzene	<0.0001	Yes.	No.	41 ug/day (ingestion) 54 ug/day (inhalation)	No.
Naphthalene	0.0001	Yes.	No.	Yes.	No.

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#### International lists

**Australia inventory (AICS):** All components are listed or exempted.

**China inventory (IECSC):** All components are listed or exempted.

**Japan inventory:** All components are listed or exempted.

**Korea inventory:** All components are listed or exempted. **Malaysia Inventory (EHS Register):** Not determined.

**Taiwan inventory (CSNN):** Not determined.

**Canada inventory** All components are listed or exempted.

**EU Inventory** All components are listed or exempted.

**WHMIS (Canada)** Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200T).  
Class D-2B: Material causing other toxic effects (Toxic).

## Section 16. Other information

#### Key to abbreviations

ATE = Acute Toxicity Estimate  
BCF = Bio concentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals I  
ATA = International Air Transport Association IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient  
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

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